



TECHNICAL INFORMATION

Date: 16.08.2022
TI: 1222
Machine type/s: HG15 TT, HO
Siamonie Series

New instant product containers for HG15 TT and HO Siamonie Series.

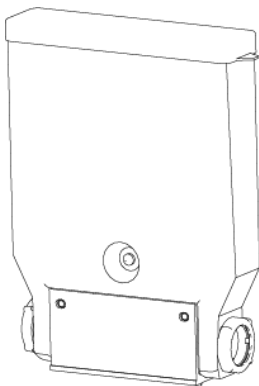
Modification of the production process by the supplier of our instant product containers

The new instant product containers are manufactured using a non-tool process. The polypropylene containers are produced using single process injection moulding. This process enables the containers including foot and fixing pin to be manufactured without additional parts.

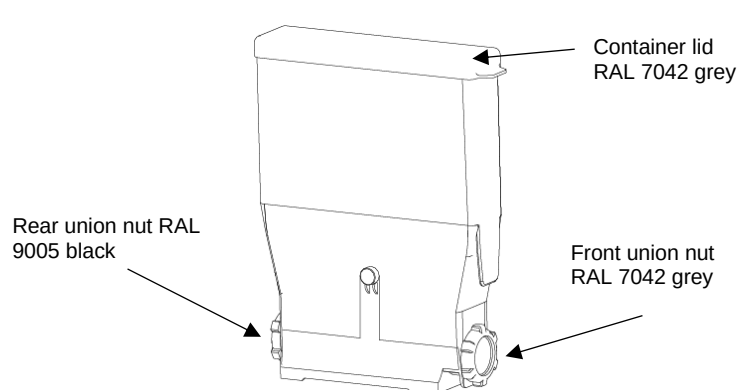
The front and back screw connections for the worm have been constructed with a **stronger** and **more robust** screw thread. The front and back nuts are a different colour for better distinction.

The new container will be fitted as standard into our series production in the SiVend HG15TT (from **serial number 90534250**) and in the Siamonie (from **serial number 90534108**).

Current container design



New container design



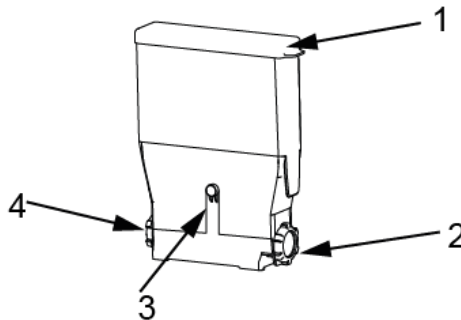
The new and previous design of container can be fitted alongside each other in various types of tabletop machines.



Spare parts

As spare parts the new containers may be assembled in different designs, depending on availability but are ordered under the usual part number.

Furthermore the following parts can be ordered individually for the new instant product containers if required:



Number	Part number	Name
1	404 00 315 02	Container cover 78mm grey
	403 00 302 02	Container cover 43 mm grey
	404 00 319 03	Container cover 64mm grey
2	404 00 319 04	Front union nut grey
3	404 00 319 06	Container protection cap
4	404 00 319 05	Rear union nut black

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